



(19)

Europäisches Patentamt  
European Patent Office  
Office européen des brevets



(11)

**EP 0 953 326 B1**

(12)

**EUROPEAN PATENT SPECIFICATION**

(45) Date of publication and mention  
of the grant of the patent:  
25.05.2005 Bulletin 2005/21

(51) Int Cl.7: **A61F 13/15**

(21) Application number: **99303435.4**

(22) Date of filing: **30.04.1999**

(54) **Sanitary napkin**

Damenbinde

Serviette hygiénique

(84) Designated Contracting States:  
**DE FR GB NL SE**

(30) Priority: **01.05.1998 JP 12249898**

(43) Date of publication of application:  
**03.11.1999 Bulletin 1999/44**

(73) Proprietor: **Uni-Charm Corporation**  
**Shikokuchuo-shi, Ehime-ken (JP)**

(72) Inventor: **MIZUTANI, Satoshi**  
**Mitoyo-gun, Kagawa-ken 769-1602 (JP)**

(74) Representative: **Fitchett, Stuart Paul et al**  
**Saunders & Dolleymore**  
**European Patent Attorneys**  
**9 Rickmansworth Road**  
**Watford WD18 0JU (GB)**

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<b>EP-A- 0 768 072</b>	<b>EP-A- 0 972 502</b>
<b>WO-A-94/16658</b>	<b>WO-A-95/31165</b>
<b>WO-A-97/07763</b>	<b>GB-A- 2 319 186</b>
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## Description

[0001] The present invention relates to sanitary napkins or menstruation pads for absorption and containment of body exudates.

[0002] Japanese Patent Application (PCT) Disclosure Gazette No. Hei6-502336 discloses a sanitary napkin comprising a liquid-pervious topsheet, a liquid-impervious backsheet, a liquid-absorbent core and spacer means functioning to maintain the topsheet spaced from the core. The napkin of such arrangement is maintained at a predetermined position relative to a wearer's body even when an undergarment worn by the wearer of the napkin can not properly follow a movement of the wearer.

[0003] The spacer means of the above mentioned napkin is provided between the topsheet and the core and comprises tube or roll means through which body exudates should pass before absorbed by the core. Such manner of absorption is disadvantageous from the viewpoint of a rapidity and not suitable for the case in which a plenty of body exudates occurs at once.

[0004] WO 95/31165 discloses a sanitary napkin where an absorbent core is supported by a shape retaining panel.

[0005] EP 0 768 072 discloses a sanitary napkin where an absorbent core overlies an absorbent insert.

[0006] It is an object of the present invention to provide a sanitary napkin improved so that the napkin can properly follow a movement of the wearer and rapidly absorb menstrual discharge.

[0007] According to the present invention, there is provided a sanitary napkin having a longitudinal direction and a transverse direction being orthogonal to the longitudinal direction, the napkin comprising a liquid-pervious topsheet, a back side member at least including a liquid-impervious sheet and a liquid-absorbent core disposed between the topsheet and the back side member, wherein:

the core presents, at a middle region of the longitudinal direction, an inverted V-shaped cross-section; the topsheet is placed upon an upper surface of the core while the core is lined by a shape-retaining panel having, in the transverse direction, a rigidity higher than that of the core and presenting an inverted V-shaped cross-section of a V-angle substantially identical to that of the core; the back side member extends outwards horizontally beyond transversely opposite side edges of the inverted V-shaped cross-section presented by the core; the topsheet is bonded to the upper surface of the back side member in regions thereof extending outwards beyond the side edges of the core; the cross-sections defines a substantially triangular space; and the shape retaining panel has its lower surface provided with an elastic member bonded under appropriate tension to the side edges so that the elastic

member maintains the shape retaining panel in the inverted V-shape cross-section under contractile effect of the elastic member.

5 [0008] According to one embodiment of the invention, the back side member comprises a liquid-impervious plastic film.

[0009] According to another embodiment of the present invention, the back side member comprises a liquid-pervious sheet, a liquid-impervious sheet and a liquid-absorbent core disposed therebetween so that the liquid-pervious sheet and the liquid-impervious sheet define upper and lower surfaces of the back side member, respectively.

10 [0010] According to still another embodiment of the present invention, in the transverse direction of the napkin, the topsheet forms a pair of side flaps obliquely outwards and upwards extending beyond regions along which the topsheet is bonded to the back side member and the side flaps are provided in the vicinity of their ridges with elastic members extending in the longitudinal direction and bonded under tension to the respective side flaps so that the sanitary napkin presents a substantially W-shaped cross-section.

15 [0011] According to further another embodiment of the present invention, the back side member is provided on its lower surface with adhesive fastener means used to fasten the napkin to an undergarment worn by the wearer of the napkin.

20 [0012] According to further additional embodiment of the present invention, the shape-retaining panel is made of a resilient material.

25 Fig. 1 is a perspective view showing a partly cut away sanitary napkin according to the present invention; and

30 Fig. 2 is a sectional view taken along line II-II in Fig. 1.

35 [0013] Details of a sanitary napkin or menstruation pad exploited according to one embodiment of the present invention will be more fully understood from the description given hereunder with reference to the accompanying drawings.

40 [0014] A sanitary napkin 1 shown by Fig. 1 in a partly cut away perspective view is elongate and defined by a front end 2, a rear end 3 and transversely opposite side edges 4. A transversely middle zone 6 and the side edges 4 of the napkin rise to form troughs 7 between the respective side edges 4 and the middle zone 6. The side edges 4 are respectively provided with first elastic members 11 extending longitudinally and secured thereto under appropriate tension so that a plurality of gathers 12 are formed along the respective side edges 4 as the first elastic members 11 contract.

45 [0015] Fig. 2 is a sectional view taken along line II-II in Fig. 1. The napkin 1 comprises an upper member 16 and a lower member 17. The upper member 16 com-

prises, in turn, a liquid-pervious topsheet 21, a liquid-absorbent core 22 and a shape-retaining panel 23. The liquid-pervious topsheet 21 has an upper portion curved to present a W-shaped cross-section and a flat bottom portion 19. The liquid-absorbent core 22 is laid in contact with a lower surface of the topsheet 21 in its upper portion 18 so as to present an inverted V-shaped cross-section. The shape-retaining panel 23 is laid in contact with a lower surface of the core 22 so as to present an inverted V-shaped cross-section. A second elastic member 27 is secured under appropriate tension to transversely opposite side edges 24 of the shape-retaining panel 23 by means of hot melt adhesive 26 and extends between the side edges 24 so that the shape-retaining panel 23 is maintained in the inverted V-shaped cross-section under contractile effect of the elastic member 27 while the panel 23 retains the inverted V-shaped cross-section of the core 22.

[0016] The topsheet 21 is intermittently bonded to an upper surface of the core 22 along its transverse middle zone so that the topsheet 21 may have a region 28 presenting an inverted V-shaped cross-section. Along the side edges 4 of the napkin 1, the topsheet 21 rises obliquely upwards to form a pair of side flaps 29. A ridge 20 of each flap 29 is formed by folding the topsheet 21 back onto itself and adhesively bonding the first elastic member 11 under appropriate tension between respective inner surfaces of these two layers of the folded topsheet 21. The topsheet 21 thus folded back further extends below the region 28 of the inverted V-shaped cross-section and forms the flat bottom portion 19. The bottom portion 19 comprises transversely opposite edge regions of the topsheet 21 placed upon and intermittently bonded to each other. A lower surface of the bottom portion 19 is intermittently bonded to an upper surface of the lower member 17.

[0017] The core 22 is formed by fluff pulp or a mixture of fluff pulp and superabsorptive polymer particles, preferably covered with a tissue paper. The core 22 is formed at its transversely middle with a groove 31 extending longitudinally thereof so that the core 22 may be easily bent along the groove 31 in the inverted V-shape.

[0018] The shape-retaining panel 23 is made of a sheet material such as a nonwoven fabric, a plastic film or a apertured plastic film and preferably, a resilient sheet having, transversely of the napkin 1, a bending stiffness which is higher than that of the core 22. Such sheet material may be liquid-pervious or liquid-impervious and may be breathable or unbreathable. The shape-retaining panel 23 has its upper surface intermittently bonded to the lower surface of the core 22 and has its lower surface provided the second elastic member 27 bonded under appropriate tension to the side edges 24 so that the second elastic member 27 may extend between the side edges 24. The shape-retaining panel 23 presents its V-angle which is substantially identical to the V-angle presented by the core 22. If desired, a lower

surface of the panel 23 also may be provided at its transverse middle with a groove 32 extending longitudinally thereof so that the panel 23 can be easily bent in an inverted V-shaped cross-section along the groove 32. When the panel 23 comprises a suitable thermoformable sheet material such as a nonwoven fabric made of thermoplastic synthetic fibers molded in the inverted V-shaped cross-section, use of the second elastic member 27 may be eliminated.

[0019] The second elastic member 27 may be provided in a selective form, for example, in the form of a rubber sheet, an elastic nonwoven fabric, or an inelastic nonwoven fabric to which a plurality of rubber threads bonded under appropriate tension. The lower surface of the second elastic member 27 may be bonded or not bonded to the portion of the topsheet 21 intended to be in contact with the lower surface. A cavity 30 presenting a triangular cross-section is formed between the second elastic member 27 and the backsheet 23.

[0020] The side flaps 29 are adapted to be pressed against both sides of a wearer's vaginal orifice and thereby to prevent body exudates from leaking sideways. The side flaps 29 may be subjected to water repellent finish, if desired. The napkin 1 according to the illustrated embodiment is provided with the side flaps 29 and presents a W-shaped cross-section which facilitates the napkin 1 to be placed against the wearer's vaginal orifice and a zone therearound. It should be understood, however, that the present invention may be exploited as a napkin of which the side flaps 29 are substantially horizontal as indicated by imaginary lines or as a napkin provided with none of the side flaps 29.

[0021] The lower member 17 principally serves to fix the upper member 16 to an undergarment worn by the wearer of the napkin. The lower member 17 can be used also as the absorbent member and/or the liquid-impervious member to prevent the undergarment from being stained with body exudates. According to the illustrated embodiment, the lower member 17 comprises a core 51, a cover sheet 52 covering upper and lower surfaces of the core 51 and adhesive 53 applied on the lower surface of the sheet 52. The core 51 is provided in the form of preformed fluff pulp or preformed fluff pulp/thermoplastic synthetic fiber mixture, or made of the other material such as a nonwoven fabric, a urethane sponge sheet or a soft foamed sheet. The cover sheet 52 may be made of a nonwoven fabric, a plastic film, an apertured plastic film, etc. The cover sheet 52 may be formed by combination of a liquid-pervious sheet covering the upper surface of the core 51 and a liquid-impervious sheet covering the lower surface of the core 51. The core 51 may be intermittently bonded to the cover sheet 52 or not bonded to the cover sheet 52 at all. The adhesive 53 is protectively covered with a release paper 54. The lower member 17 may be formed by the liquid-impervious plastic film alone so far as the member 17 requires neither absorbability nor cushioning effect.

[0022] In actual use, the napkin 1 arranged as has

been described above is fixed by the adhesive 53 to the undergarment worn by the wearer of the napkin, thereupon the transversely middle region having the inverted V-shaped cross-section is placed against the user's vaginal orifice and the region therearound and rapidly absorbs body exudates. At the same time, the side flaps 20 are placed against both sides of the vaginal orifice so as to prevent body exudates from leaking sideways. The presence of the shape-retaining panel 23, the elastic member 27 and the triangular cavity 30 enables the transversely middle zone having the inverted V-shaped cross-section to be relatively free to be elastically deformable vertically as well as horizontally as viewed in Fig. 2. Accordingly, even when a movement of the undergarment can not follow the movement of the user's body, particularly the vaginal orifice and the region therearound, the upper member 16 of the napkin 1 can properly follow the movement of the undergarment and thereby can reliably absorb body exudates. An excess of body exudates which has not been absorbed by the upper member 16 can be absorbed by the lower member 17. With this napkin 1, rapid absorption of body exudates is achieved by the unique arrangement that the core 22 is placed against the user's vaginal orifice with interposition of the topsheet 21.

[0023] To exploit the present invention, operation of bonding/joining respective members together may be achieved by utilizing suitable adhesive agent such as hot melt adhesive and, for the members which are of heat-sealable nature, the heat-sealing technique may be also useful for this purpose.

[0024] The sanitary napkin according to the present invention allows body exudates to be rapidly as well as reliably absorbed and, in addition, allows body exudates to be reliably prevented from leaking sideways even when the undergarment worn by the user can not follow the movement of the user's body. Specifically to describe, the liquid-absorbent core is configured so as to present an inverted V-shaped cross-section, i.e., to form a triangular cavity between the core and the lower member of the napkin so that not only the core may be reliably placed against the user's vaginal orifice and the region therearound but also free to follow the movement of vaginal orifice and the region therearound.

#### Claims

1. A sanitary napkin (1) having a longitudinal direction and a transverse direction being orthogonal to the longitudinal direction, the napkin comprising a liquid-pervious topsheet (21), a back side member (17) at least including a liquid-impervious sheet (52) and a liquid-absorbent core (22) disposed between the topsheet and the back side member, **characterised in that:**

the core (22) presents, at a middle region of the

longitudinal direction, an inverted V-shaped cross-section; the topsheet (21) is placed upon an upper surface of the core while the core is lined by a shape-retaining panel (24) having, in the transverse direction, a rigidity higher than that of the core and presenting an inverted V-shaped cross-section of a V-angle substantially identical to that of the core; the back side member (17) extends outwards horizontally beyond transversely opposite side edges of the inverted V-shaped cross-section presented by the core (22); the topsheet (21) is bonded to the upper surface of the back side member (17) in regions thereof extending outwards beyond the side edges of the core; said cross-section defines a substantially triangular space (30); and the shape retaining panel (23) has its lower surface provided with an elastic member (27) bonded under appropriate tension to the side edges (24) so that the elastic member (27) maintains the shape retaining panel (23) in the inverted V-shape cross-section under contractile effect of the elastic member (27).

2. A sanitary napkin according to Claim 1, wherein said back side member (17) comprises a liquid-impervious plastic film.
3. A sanitary napkin according to Claim 1, wherein said back side member (17) comprises a liquid-pervious sheet, a liquid-impervious sheet and a liquid-absorbent core (51) disposed therebetween so that said liquid-pervious sheet and said liquid-impervious sheet define upper and lower surfaces of said back side member (17), respectively.
4. A sanitary napkin according to Claim 1, wherein, in said transverse direction of the napkin, said topsheet (21) forms a pair of side flaps (20) obliquely outwards and upwards extending beyond regions along which said topsheet is bonded to said back side member (17) and said side flaps are provided in vicinity of their ridges with elastic members (11) extending in said longitudinal direction and secured under tension to the respective side flaps so that said sanitary napkin (1) presents a substantially W-shaped cross-section.
5. A sanitary napkin according to Claim 1, wherein said back side member (17) is provided on its lower surface with adhesive fastener means (53) used to fasten the napkin to undergarment worn by the wearer of the napkin.
6. A sanitary napkin according to Claim 1, wherein said shape-retaining panel (24) is made of a resilient material.

## Patentansprüche

1. Damenbinde (1) mit einer Längsrichtung und einer zur Längsrichtung senkrechten Querrichtung, umfassend eine flüssigkeitsdurchlässige obere Lage (21), ein mindestens eine flüssigkeitsundurchlässige Lage (52) enthaltendes Rückseitenelement (17) und einen zwischen der oberen Lage und dem Rückseitenelement angeordneten flüssigkeitsabsorbierenden Kern (22), **gekennzeichnet dadurch, daß**
  - der Kern (22) in einem mittleren Bereich der Längsrichtung einen Querschnitt in umgekehrter V-Form aufweist; die obere Lage (21) auf einer oberen Fläche des Kerns plaziert ist, während der Kern mit einer formbewahrenden Leiste (24) belegt ist, die in Querrichtung eine größere Festigkeit als der Kern hat und einen Querschnitt mit umgekehrter V-Form aufweist, deren V-Winkel im wesentlichen gleich dem des Kerns ist; das Rückseitenelement (17) sich horizontal nach außen über die einander in Querrichtung gegenüberliegenden Seitenkanten des durch den Kern (22) gegebenen Querschnitts von umgekehrter V-Form erstreckt; die obere Lage (21) mit der oberen Fläche des Rückseitenelements (17) in dessen sich nach außen über die Seitenkanten des Kerns hinaus erstreckenden Bereichen verbunden ist; der Querschnitt einen im wesentlichen dreiecksförmigen Zwischenraum (30) definiert; und die formbewahrende Leiste (23) an ihrer unteren Fläche mit einem unter geeigneter Spannung mit den Seitenkanten (24) verbundenen elastischen Element (27) versehen ist, so daß das elastische Element (27) die formbewahrende Leiste (23) mittels der zusammenziehenden Wirkung des elastischen Elements (27) in dem Querschnitt von umgekehrter V-Form hält.
2. Damenbinde nach Anspruch 1, wobei das Rückseitenelement (17) einen flüssigkeitsundurchlässigen Kunststoffilm aufweist.
3. Damenbinde nach Anspruch 1, wobei das Rückseitenelement (17) eine flüssigkeitsdurchlässige Lage, eine flüssigkeitsundurchlässige Lage und einen dazwischenliegenden flüssigkeitsabsorbierenden Kern (51) aufweist, so daß die flüssigkeitsdurchlässige Lage und die flüssigkeitsundurchlässige Lage jeweils eine obere und eine untere Fläche des Rückseitenelements (17) definieren.
4. Damenbinde nach Anspruch 1, wobei die obere Lage (21) in der Querrichtung der Binde ein Paar Seitenklappen (20) formt, die schräg nach außen und nach oben obere Bereiche, entlang derer die obere Lage mit dem Rückseitenelement (17) verbunden ist, verlaufen und die in der Umgebung ihrer Kanten mit elastischen Elementen (11) versehen sind, die

in Längsrichtung verlaufen und unter Spannung an den jeweiligen Seitenklappen befestigt sind, so daß die Damenbinde (1) einen Querschnitt im wesentlichen in W-Form aufweist.

5. Damenbinde nach Anspruch 1, wobei das Rückseitenelement (17) an seiner unteren Fläche mit einem Befestigungsklebstoff (53) versehen ist, das zur Befestigung der Binde an der von der Trägerin der Binde getragenen Unterwäsche verwendet wird.
6. Damenbinde nach Anspruch 1, wobei die formbewahrende Leiste (24) aus einem elastischen Material hergestellt ist.

## Revendications

1. Serviette hygiénique (1) comprenant une direction longitudinale et une direction transversale orthogonale à la direction longitudinale, la serviette comprenant une feuille supérieure (21) perméable aux liquides, un élément arrière (17) incluant au moins une feuille (52) imperméable aux liquides, et un noyau (22) absorbant les liquides disposé entre la feuille supérieure et l'élément arrière, **caractérisée en ce que :**

la section transversale du noyau (22) est en forme de V inversé dans une région médiane de la direction longitudinale; la feuille supérieure (21) est placée sur une surface supérieure du noyau tandis que le noyau est garni d'un panneau (24) de forme rémanente dont la rigidité, dans la direction transversale, est supérieure à celle du noyau et dont la section transversale est en forme de V inversé, d'un angle de V sensiblement identique à celui du noyau; l'élément arrière (17) s'étend horizontalement vers l'extérieur au-delà de bords latéraux opposés transversalement de la section transversale en forme de V inversé présentée par le noyau (22); la feuille supérieure (21) est assemblée avec la surface supérieure de l'élément arrière (17) dans des régions de l'une et l'autre qui s'étendent vers l'extérieur au-delà des bords latéraux du noyau; ladite section transversale définit un espace sensiblement triangulaire (30); et la surface inférieure du panneau (23) de forme rémanente comporte un élément élastique (27) assemblé avec les bords latéraux (24) sous une tension appropriée d'une manière telle que l'élément élastique (27) maintient le panneau (23) de forme rémanente dans sa forme de V inversé en section transversale, sous l'effet de la contraction de l'élément élastique (27).

2. Serviette hygiénique selon la revendication 1, dans

laquelle ledit élément arrière (17) comprend un film de matière plastique imperméable aux liquides.

3. Serviette hygiénique selon la revendication 1, dans laquelle ledit élément arrière (17) comprend une feuille perméable aux liquides, une feuille imperméable aux liquides et un noyau (51) absorbant les liquides disposé entre elles d'une manière telle que ladite feuille perméable aux liquides et ladite feuille imperméable aux liquides définissent, respectivement des surfaces supérieure et inférieure dudit élément arrière (17). 5 10
4. Serviette hygiénique selon la revendication 1, dans laquelle ladite feuille supérieure (21) forme, dans ladite direction transversale de la serviette, une paire de rabats latéraux (20) qui s'étendent obliquement vers l'extérieur et vers le haut au-delà de régions le long desquelles ladite feuille supérieure est assemblée avec ledit élément arrière (17) et lesdits rabats latéraux comportent, au voisinage de leurs crêtes, des éléments élastiques (11) qui s'étendent dans ladite direction longitudinale et sont liés sous tension aux rabats latéraux respectifs d'une manière telle que la section transversale de ladite serviette hygiénique (1) est sensiblement en forme de W. 15 20 25
5. Serviette hygiénique selon la revendication 1, dans laquelle ledit élément arrière (17) comprend, sur sa surface inférieure, des moyens de fixation adhésifs (53) utilisés pour fixer la serviette au sous-vêtement porté par la personne porteuse de la serviette. 30
6. Serviette hygiénique selon la revendication 1, dans laquelle ledit panneau (24) de forme rémanente est en matière flexible. 35

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